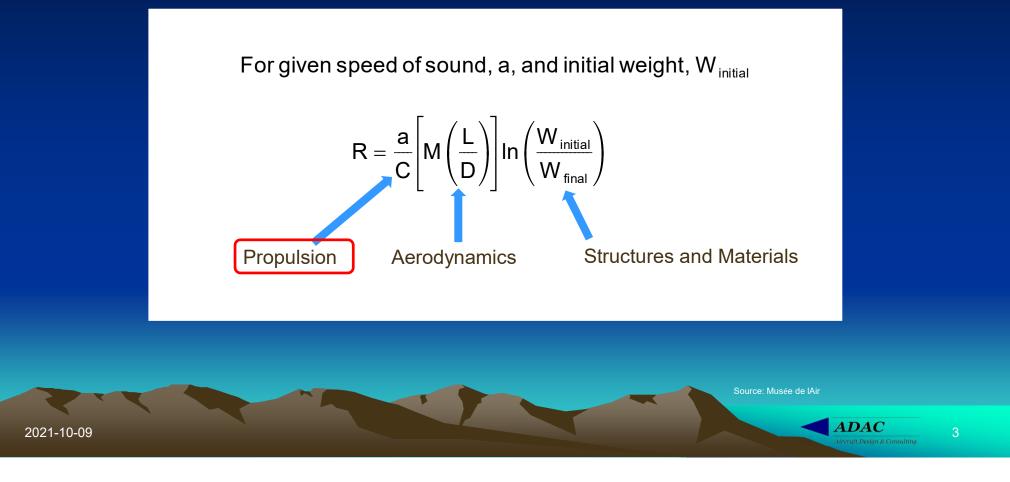
Chapters 10 and 13 Propulsion and Fuel Systems Integration Secondary Power



Chapters 10 and 13 Propulsion and Fuel Systems Integration Secondary Power



Breguet Range Equation Design Drivers



Propulsion System Choices

• What kind of engine to select

• Where to install it





Engine Cycle Efficiency

 $\eta = \! \eta_{\mathsf{th}} \, x \left(\eta_{\!\scriptscriptstyle \mathsf{P}} \, x \, \eta_{\!\scriptscriptstyle \mathsf{t}} \right)$

where

 $\eta = overall efficiency$

 $\eta_{\text{th}} \,{=} \, \text{thermal efficiency}$

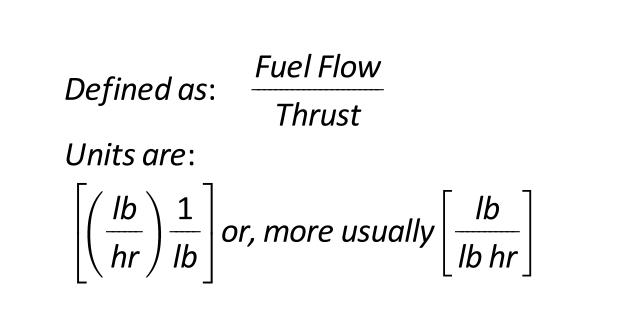
 $\eta_p = propulsive efficiency$

 $\eta_t = transmission efficiency$





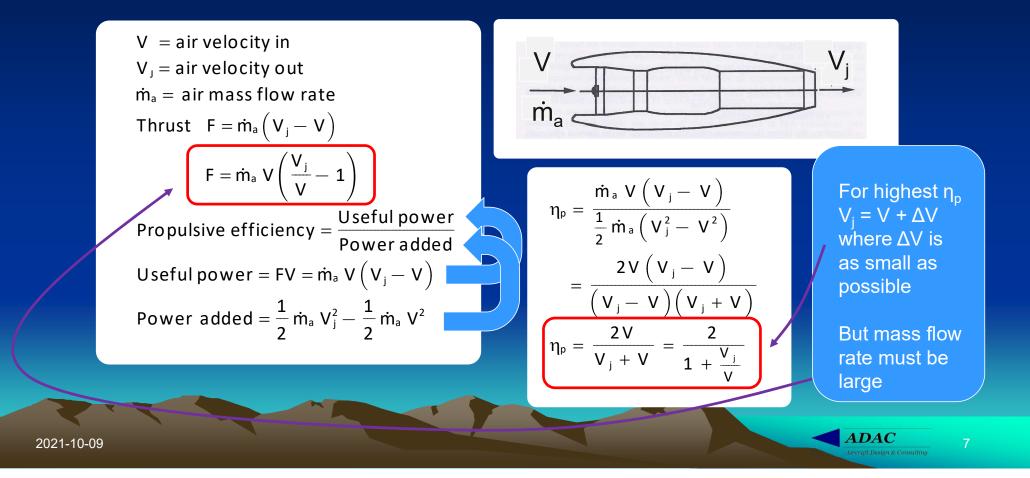
Thrust Specific Fuel Consumption



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Propulsive Efficiency η_p



Propulsive efficiency consequences

- Highest efficiency (η_p) when V_j = V, but thrust (F) is zero
- For higher (thrust)/(mass flow), must accept lower propulsive efficiency

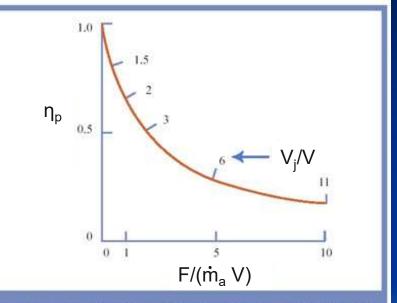


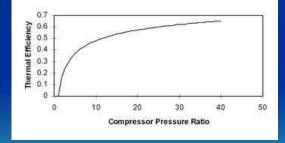
Image adapted from: Kerrebrock, J. L. Aircraft Engines and Gas Turbines. 1991.

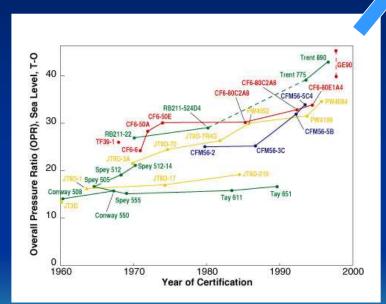
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8

Historical trends in overall pressure ratio

Higher thermal efficiency achieved with higher overall pressure ratio





Source: web.mit.edu

RB3025 OPR=62

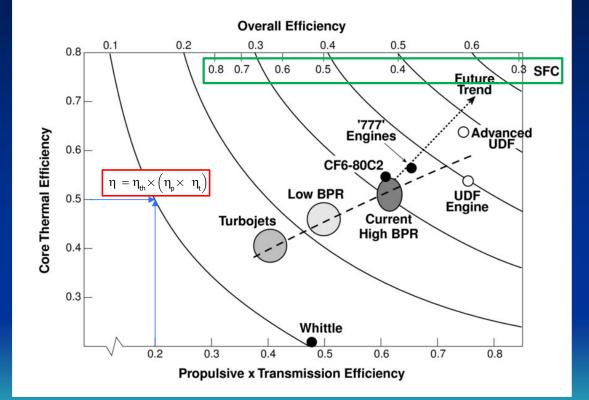
OPR=60

GE9X



Trends in thermal and propulsive efficiences

 Improvement in propulsive efficiency comes at a cost in engine weight

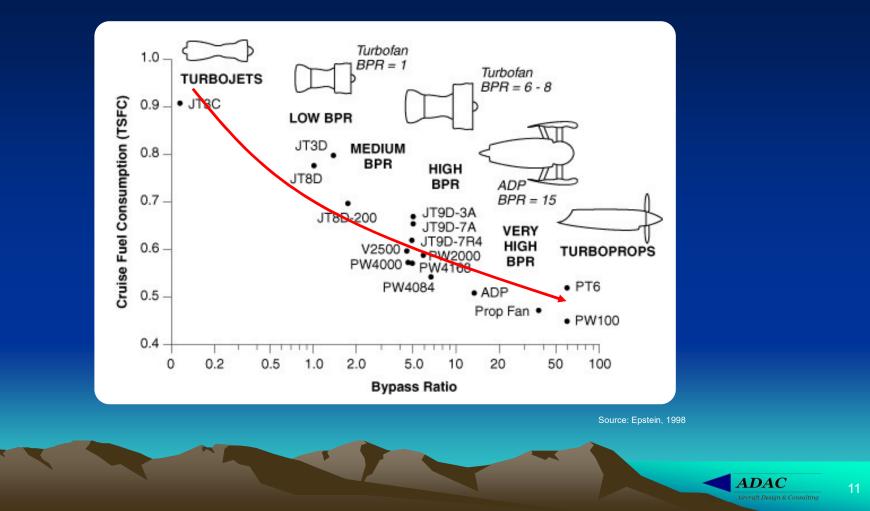


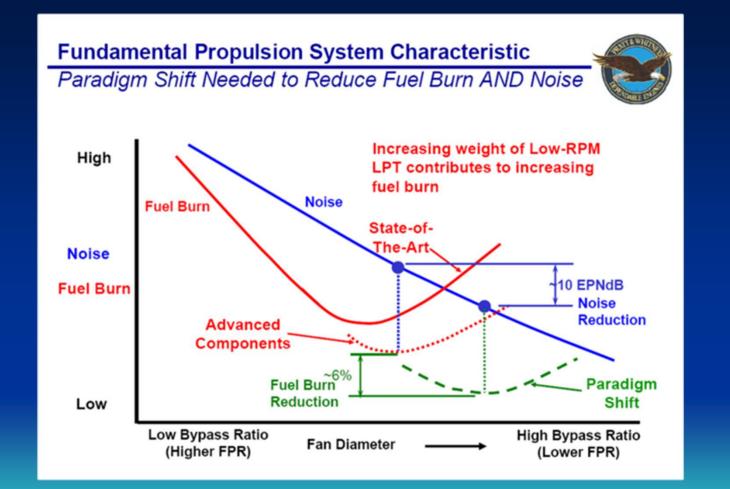
Source: MIT http://mit.edu/16.unified/www/FALL/thermodynamics/notes/node84.html

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10

Trends in TSFC









Possible paths

Current designs

Higher BPR by refining fan and turbine design

Unducted fan









Propellers

- Propeller is most efficient propulsor
 - Increases C_{Lmax} for takeoff and landing
 - Limited by tip speed
 - Swept blades permit increase in tip speed
 - Cannot be stealthy



Lockheed C-130H



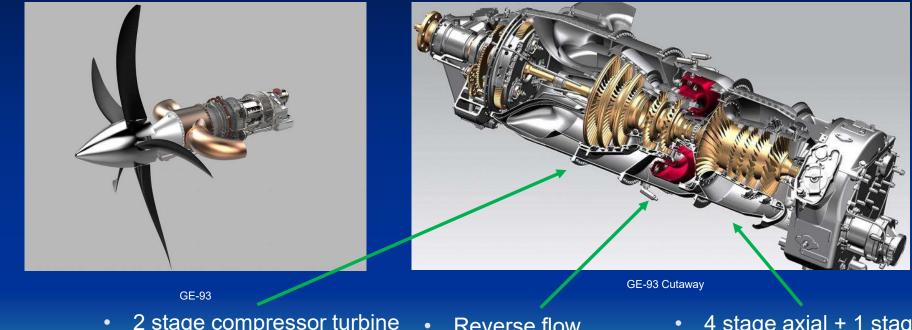
Lockheed Martin C-130J

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GE Advanced Turboprop (ATP)



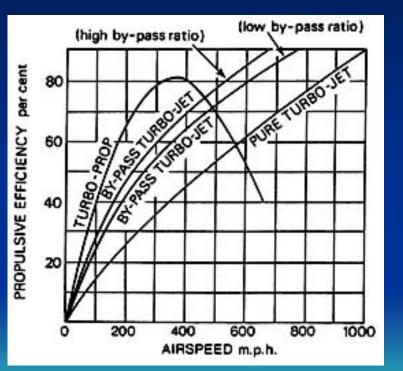
- 2 stage compressor turbine ۲
- 3 stage power turbine ٠

- **Reverse flow** annular combustor
- 4 stage axial + 1 stage • radial compressor

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Loss of Propeller Propulsive Efficiency Limits Speed

- If blades are unswept, propulsive efficiency falls off at around 350 m.p.h. (300 kt)
- Swept blades permit speeds up to 360 kt



Copyright: Rolls-Royce

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High Bypass Ratio Turbofan

• GE90

- Twin spool
- Composite fan blades
- Thrust from 74,000 lb to 115,000
- BPR = 9, OPR = 40
- IOC 1995
- T/W = 5.6
- Installed on B777





High Bypass Ratio Turbofan

• RR Trent 1000

- Three spool
- Composite fan blades
- Thrust from 53,000 78,000 lb
- BPR 10.8 to 11; OPR = 52
- IOC 2007
- Installed on B787
- No bleed: power takeoff on IP shaft
- Engine T/W = 6.2



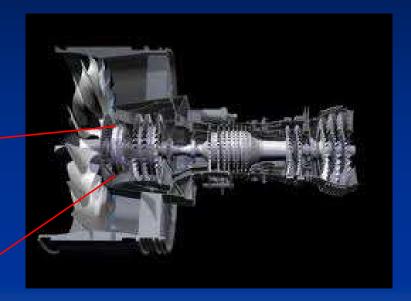


Geared turbofan

• PW-1000 series

 Planetary gearbox is compact and light (similar to 2nd stage of PT-6 reduction gearbox)







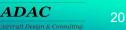


Rolls-Royce RB3025

- BPR = 12:1
- OPR = 62:1
- Unsuccessful candidate for 777X (GE offered "development contribution" in exchange for exclusive contract for GE9X)



www.flightglobal.com



Advancing Propulsion

Rolls-Royce is revealing more about its engine development plan, which calls for a two-phase evolution from today's Trent XWB. The first engine, the Advance, is aimed at entry into service around 2020 and will have a bypass ratio in excess of 11:1, an overall pressure ratio of more than 60:1 and a fuel-burn level at least 20% better than the current Trent 700. The second, more ambitious follow-on engine is called the UltraFan, which Rolls first revealed in concept form in early 2012 as part of NASA's Environmentally Responsible Aviation (ERA) study with Lockheed Martin. The engine could be ready for service in 2025 and is targeted at a fuel-burn improvement of at least 25% over the Trent 700. The UltraFan will incorporate a fan-drive gear system that drives a variable pitch fan and is outlined with a 15:1 bypass ratio and overall pressure ratio of 70:1.

CAVIATION WEEK

ADAC

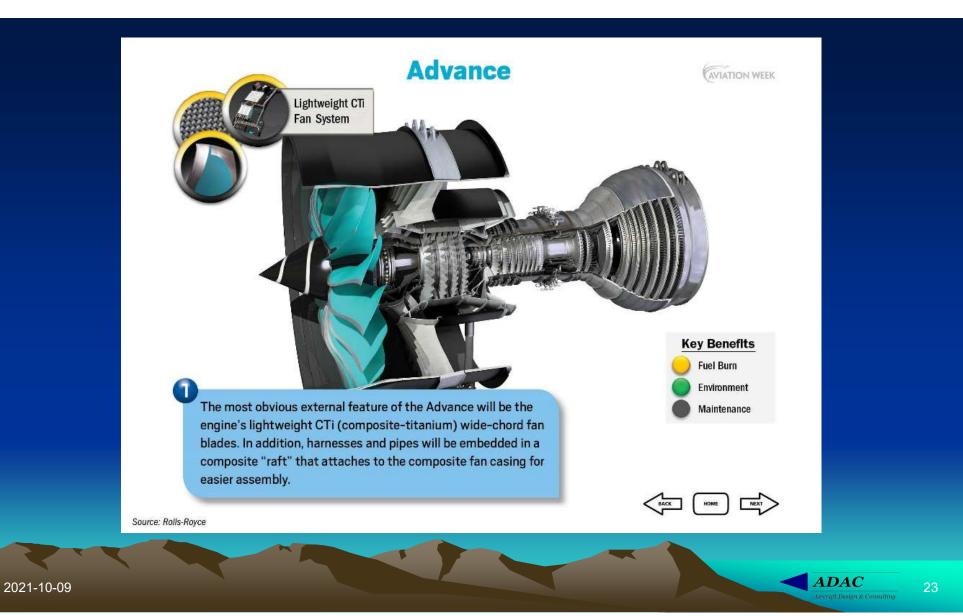
21

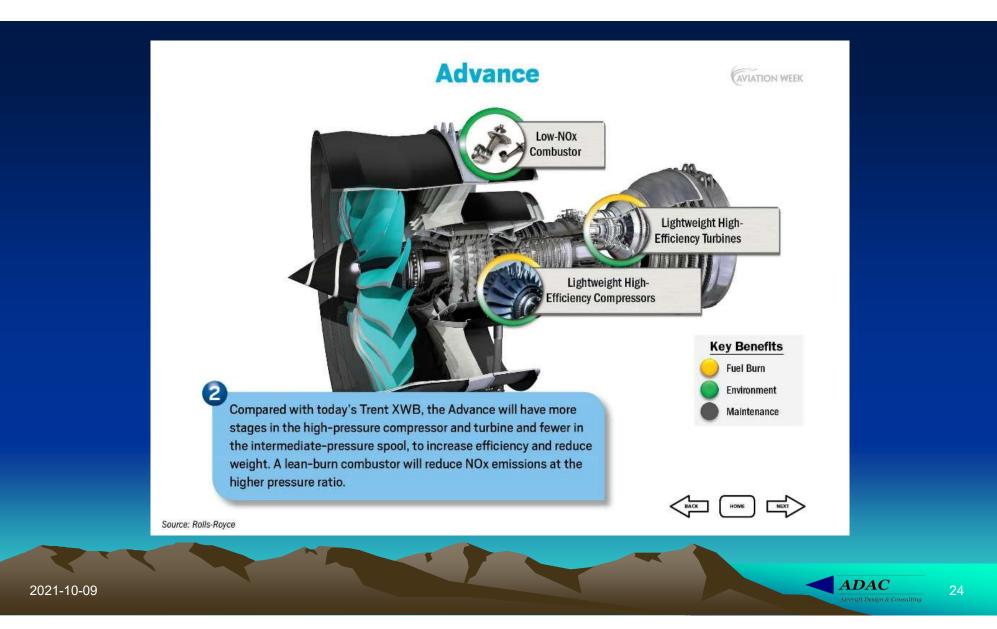
The two-step evolution involves not only fundamental changes in engine architecture but also the introduction of multiple new technologies that we highlight here.

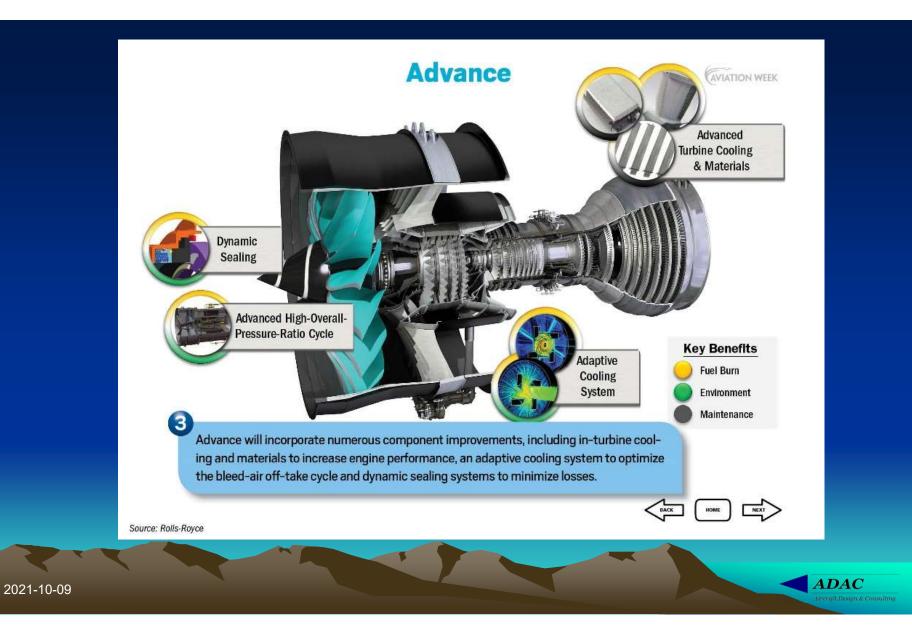


Source: Rolls-Royce

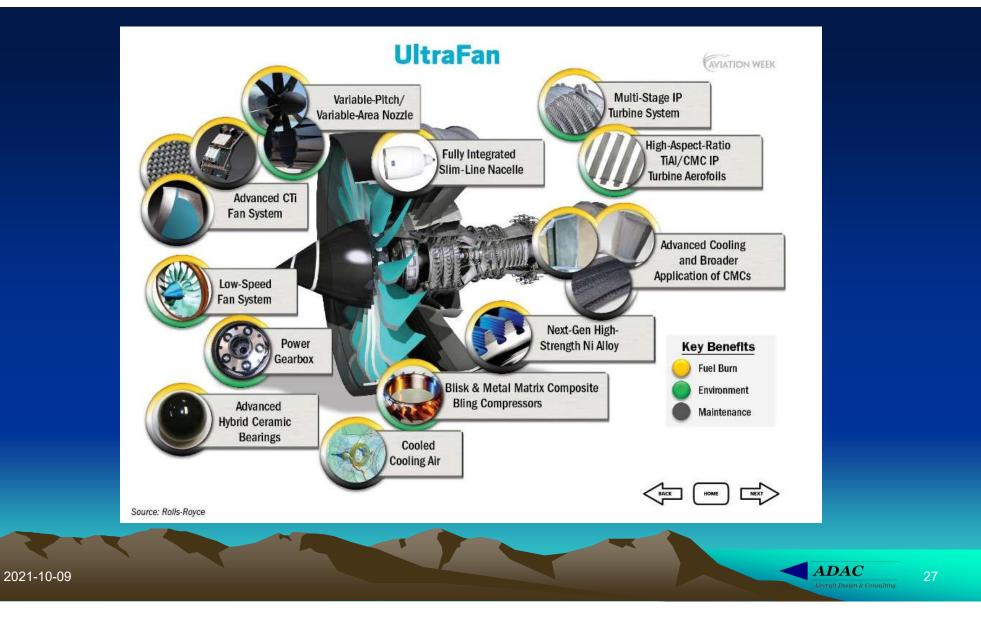


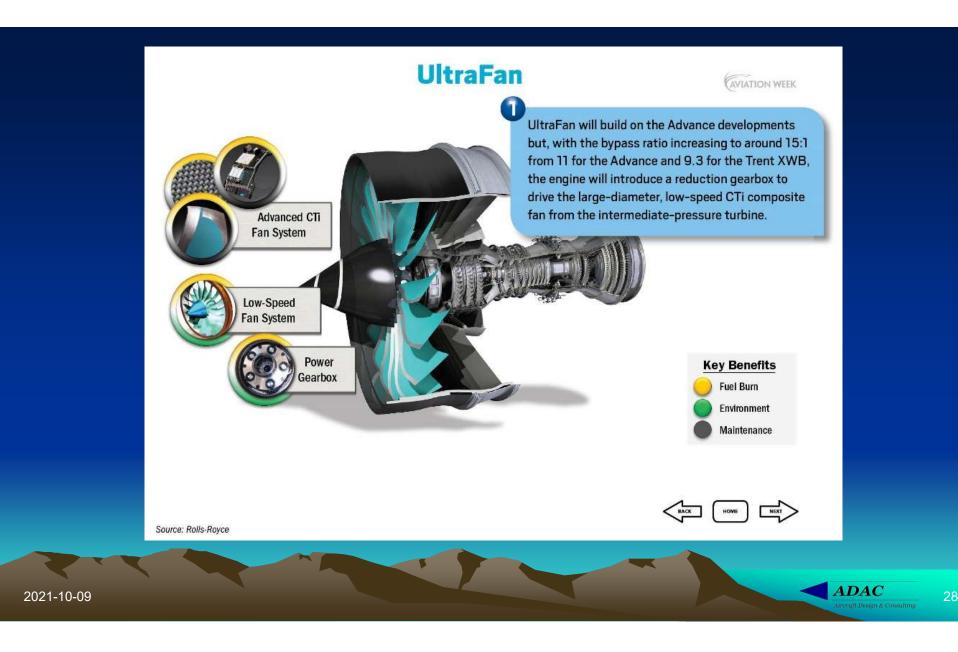


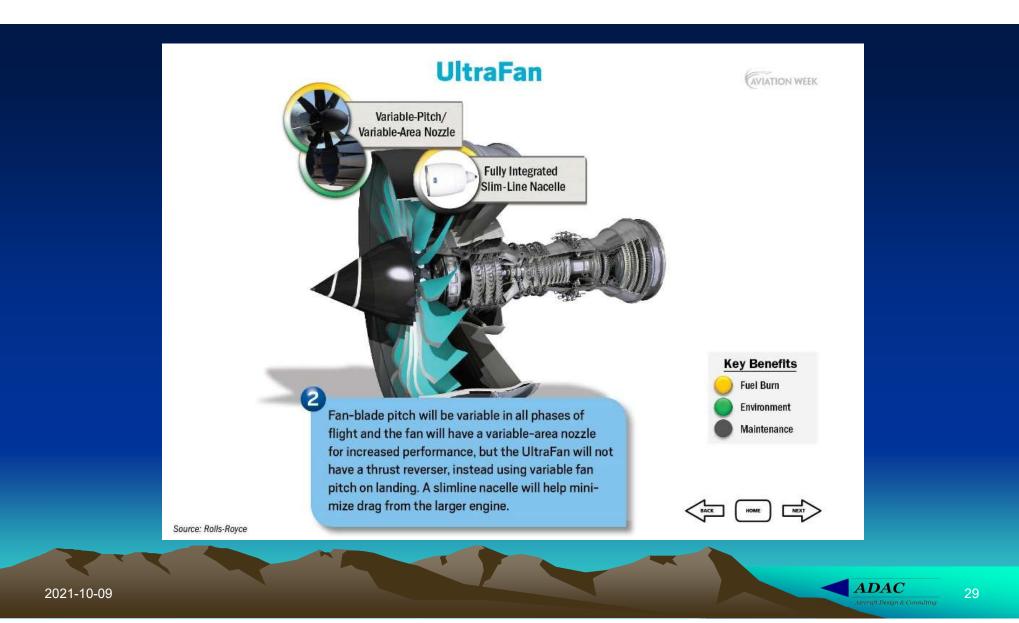


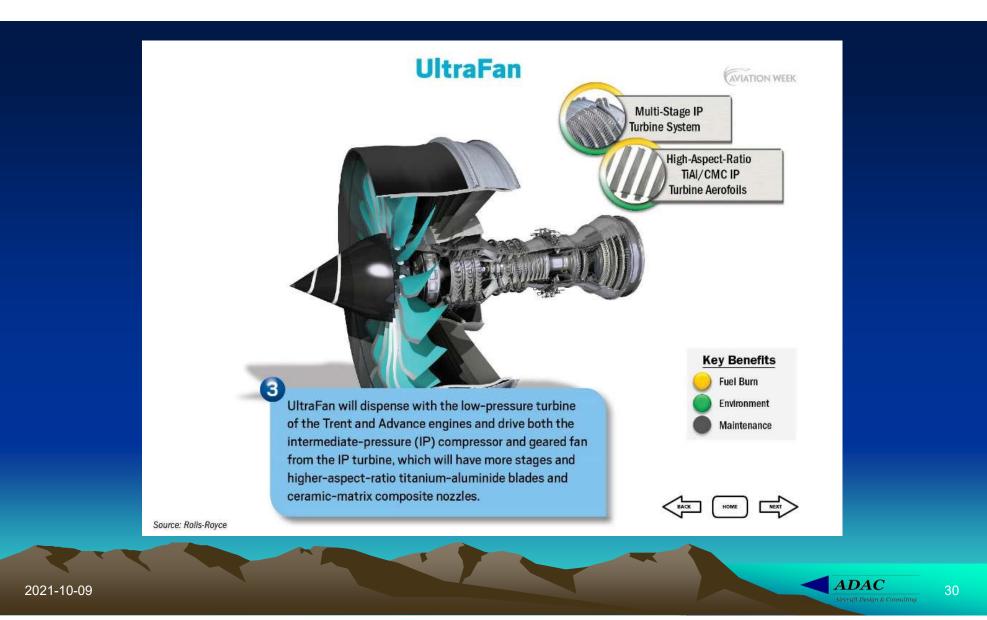


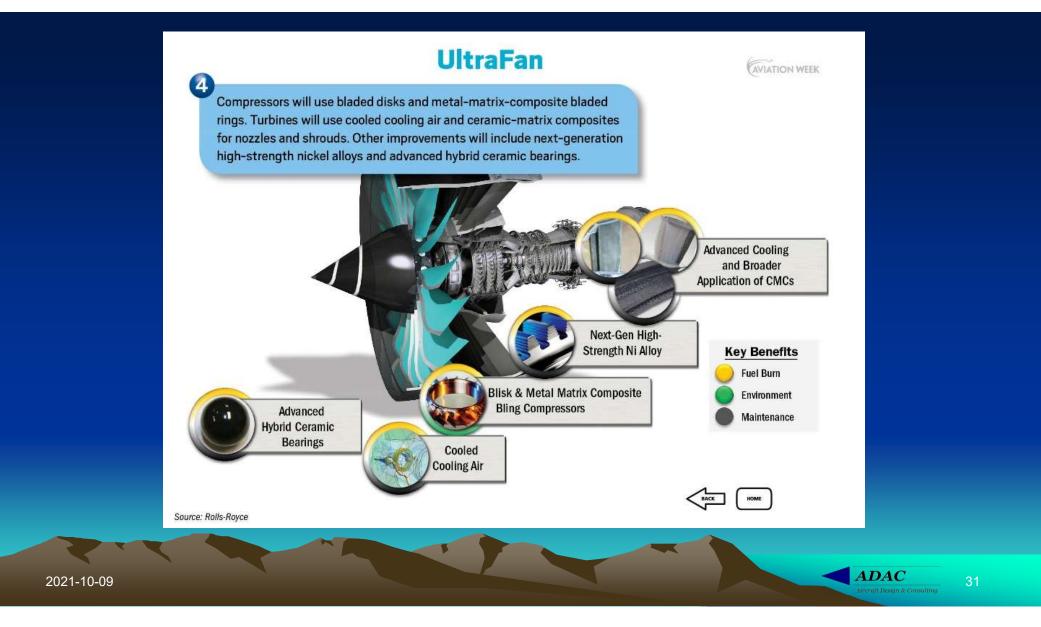






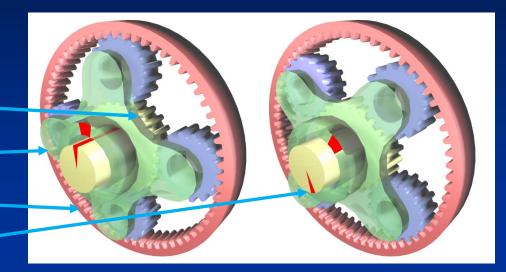






Ultrafan Gearbox

- Gear reduction
 - Turbine shaft power input at sun gear (yellow)
 - Fan attached to the planetary carrier (green)
 - Ring gear fixed (pink) -
 - Gear ratio with equal diameter gears is 4:1





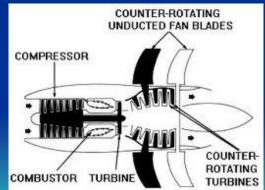
Unducted fan

• GE36 UDF

- Used F404 core
- Contra-rotating props attached to LP "stators" and rotors
- No gearbox
- Killed by drop in oil prices in 1986



McDonnell Douglas MD-81 with GE36

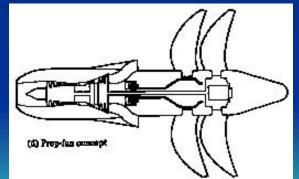


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Geared Prop-fan

- Rolls-Royce prop-fan has geared counterrotating fans
- Possible application to future Airbus concept





Copyright: Rolls-Royce

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F100-PW-100 Turbofan Engine



- Powers F-15 & F-16 •
- F_n SLS (uninst.) = 23,000 lb Diameter = 44 in
- BPR = 0.36•
- OPR = 32 •

- Length = 190 in

 - Bare weight = 2737 lb
 - Over 7000 produced



Low Bypass Ratio Turbofan



- F119-PW-100 on F-22
- 35,000 lb thrust class
- Thrust vectoring

- 2-spool (counter-rotating)
- 3-stage fan, 6-stage HP compressor



Low BPR Adapted for V/STOL

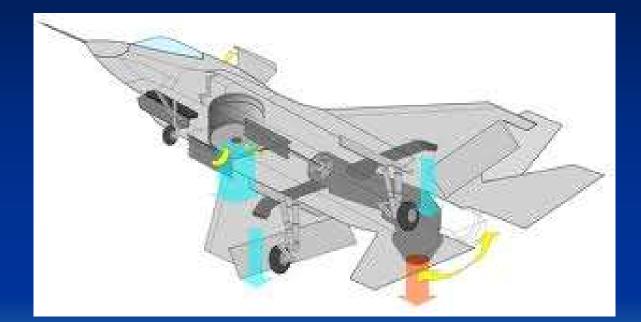


- F135-PW-100 on F-35A (USAF)
- F135-PW-400 on F-35C (USN)
- F135-PW-600 on F-35B (USMC) (shown here)
- 50,000 lb thrust
- 1-stage HP turbine, 2-stage LP turbine
- 110^o thrust vectoring on main nozzle

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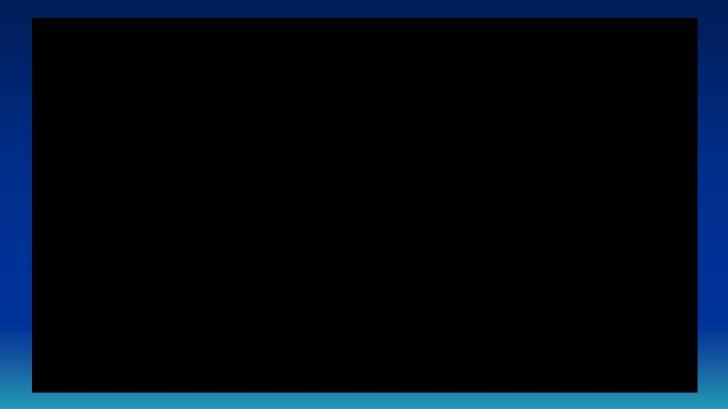
37

F-35B Engine Installation





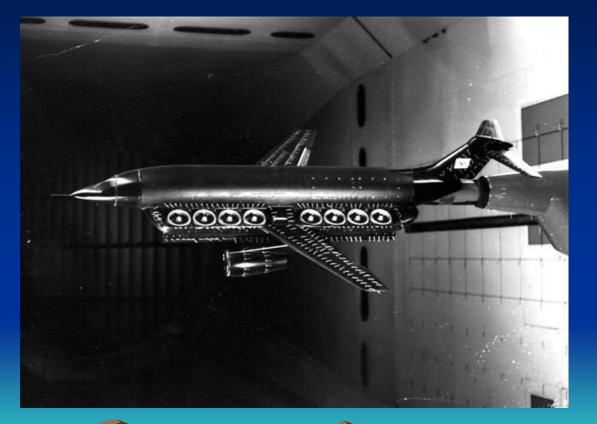
F-35B Initial Sea Trial





Infinitely Strange VTOL Possibilities

- HS.141 VTOL airliner
 16 x RB.202 lift fans
 - $-2 \times RR$ Speys for
 - propulsion







SR-71

- Max speed: M3.3+ @ 80,000 ft
- Range: 2,900 n.mi.
- Rate of climb: 11,810 ft/min
- W/S: 84 lb/ft²
- T/W: 0.44
- Last flight: 9 Oct 1999



J58 Turboramjet

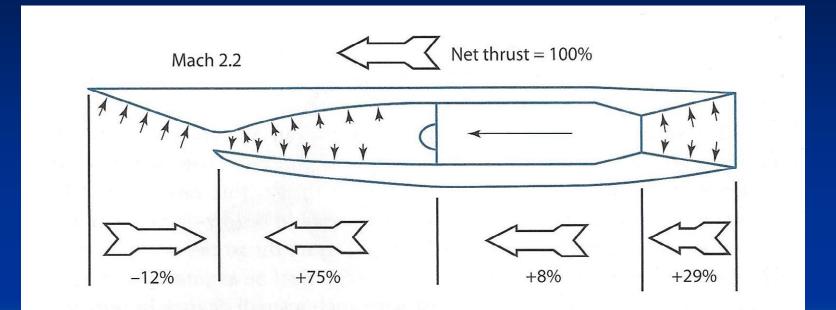
- Variable cycle turbojet/turboramjet
- Thrust: 34,000 lb
- Sfc: dry 0.9 lb/lb/hr a/b - 1.9 lb/lb/hr







Nacelle Thrust – Drag Accounting



Source: Raymer

North American A-5 with GE J79 turbojets



Electric Propulsion



Airbus E-Fan

- 2 ducted variable-pitch fans
- Total power 60 kW
- Composite structure
- Flew across English Channel in July 2015





Solar Impulse 2

- Solar cells on aerodynamic surfaces
- Batteries to maintain altitude at night
- Attempting round-the-world flight
- Loaded weight: 5,100 lb
- Span: 236 ft
- 4 motors: 13 kW (17.4 HP) each
- Photovoltaic cells: 17,248 rated at 66 kW peak
- Li-ion batteries: 4 x 41 kWh





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Electric Propulsion: NASA X-plane Demonstrator

- 3-year \$15M project for Distributed Electric Propulsion (DEP) X-plane
- Cape Air working with NASA on requirements for 9-seat thinhaul commuter



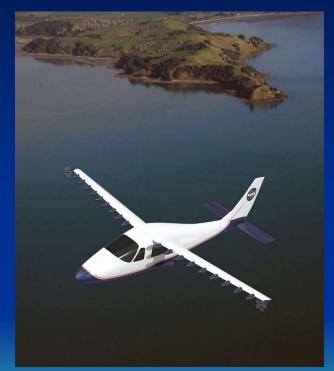
Source: AW&ST

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NASA X-plane Demonstrator

- Tecnam P2600T light piston twin with modified electric propulsion wing
- Fixed-pitch props
- Demonstrator will use 200 Wh/kg
- Economically feasible at 400-500 Wh/kg
- W/S = 50 lb/ft² (baseline Tecnam P2600T has 17 lb/ft²)





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NASA X-plane Demonstrator

 Truck testbed reaches 75 mph at Edwards AFB



Source: AW&ST



Boeing SUGAR Volt

- Hybrid turbine-electric
- Battery packs in wing pods
- High AR strut-braced wing
- Emissions 30% of existing airliners



Source:Boeing



Airbus VoltAir

- Announced in 2011
- Counter-rotating props on rear fuselage
- All-electric propulsion
- Removable Li-Ion batteries in lower fuselage





Airbus eThrust Airliner

- Hybrid propulsion
- Turboshaft drives generator
- Power stored in batteries
- Superconducting cables distribute power to embedded fans
- E-fan has Li-Poly energy density of 180 Wh/kg (will upgrade to 250)
- eThrust needs 800 Wh/kg



DAC



Where to locate engines?



First Jet Bomber

 You <u>could</u> mount them on the forward fuselage (but not a good idea)

> Junkers Ju 287 First flight 1944/08/16 Max speed 272 m/s (529 kt)

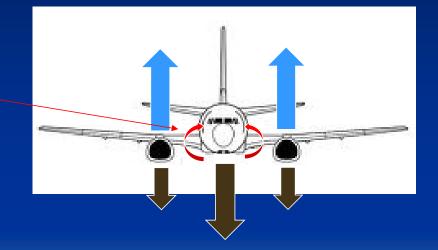




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Wing Root Bending Relief

 Engines mounted on wing reduce wing root bending



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Nacelle On Underside of Wing

 Good choice of location, but a stub pylon is now preferred

Messerschmitt Me 262 First flight (with jet engines) 1942/07/18





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Centered On Wing

- Front wing spar passes in front of engine
- Rear spar passes around jet pipe

Gloster Meteor First flight 1943/03/05



Gloster Meteor





2 or 4 Engines on Pylons under Wing

- First used on Boeing B-47
- Configuration for nearly all subsonic transport aircraft





B-47 Configuration Development

 Configuration development looked at many different engine locations



http://www.sporistics.com/?p=asset:500877866397



www.wingweb.co.uk



https://www.agefotostock.com/age/en/Stock-Images/Rights-Managed/MEV-10844173

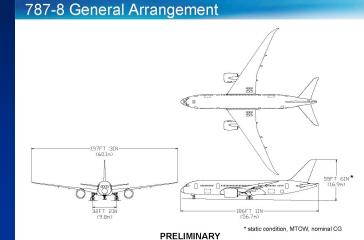
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2 or 4 Engines on Wing (cont'd)

- Advantages
 - Wing root bending relief
 - Easy to change engine type
 - Lower probability of collateral damage from catastrophic engine failure
 - Engines easily accessible ——



Source: Boeing

ADAC

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Source: ChromeAlloy ad

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Uncontained Engine Failure

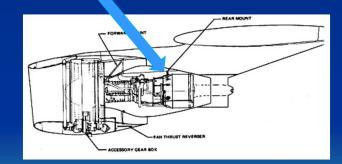
- DL275 DTW-NRT 2011/10/23
- Boeing 747-400
- Failure occurred soon after takeoff
- "duct segment(s) that either partially or fully disengaged from the rear turbine case"
- All stage 3 low pressure turbine blades fractured
- Most parts passed downward and outward
- Pylon also overstressed



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Uncontained Engine Failure (con'td)

- A few parts damaged inboard aileron and underside of wing
- Would like to locate core ahead of front spar



Source: www.adg.stanford.edu



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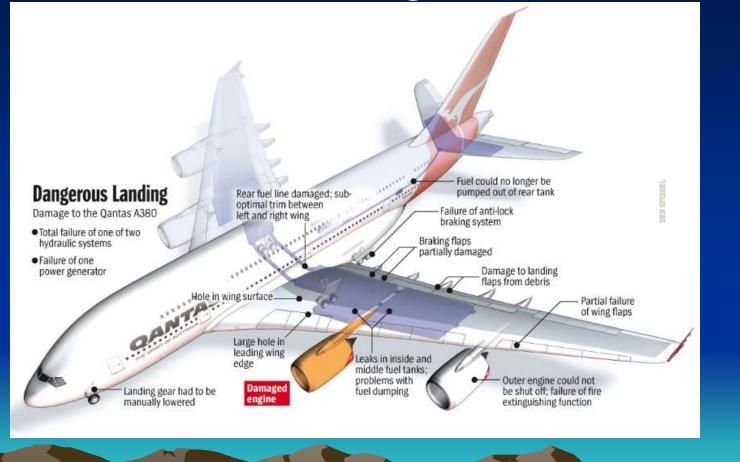
Uncontained Engine Failure



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Uncontained Engine Failure

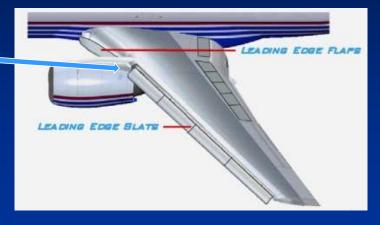


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2 or 4 Engines on Wing

- Disadvantages
 - Need break in
 leading/trailing edge slats/flaps for pylon/jet exhaust
 - Controllability with one engine inoperative (OEI)
 - Noisy cabin
 (especially at rear)



Boeing 737

ADAC

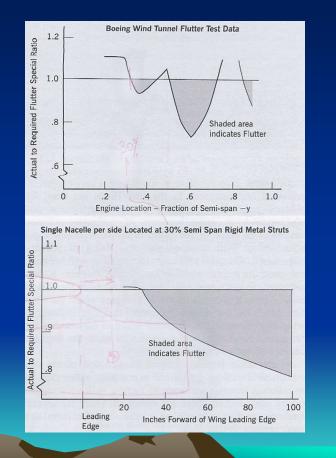
65

 Increased probability of FOD pickup



Nacelle Location Impact on Flutter

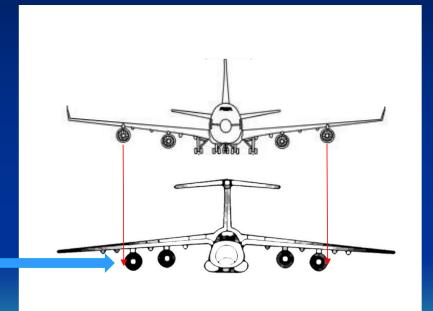
- Both spanwise and fore-andaft location of the nacelles are critical in reducing wing flutter
- Limit on forward location is contrary to conventional understanding of wing flutter



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Effect of TOFL on Spanwise Nacelle Location

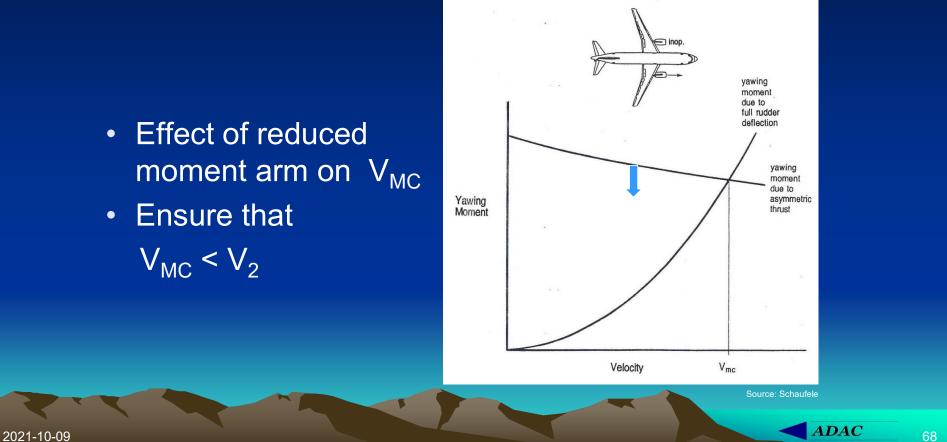
- C-5 can take off from short field length (i.e. lift off at lower speed than 747)
- For engines #1 and #4, nacelles are moved inboard to reduce V_{MC}



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Effect of TOFL on Spanwise Nacelle Location



Dangers of FOD Pickup

- Large negative pressure at inlet induces tornadolike vortex
- Can suck up gravel and other debris
- Solution is to use bleed air sheet under inlet



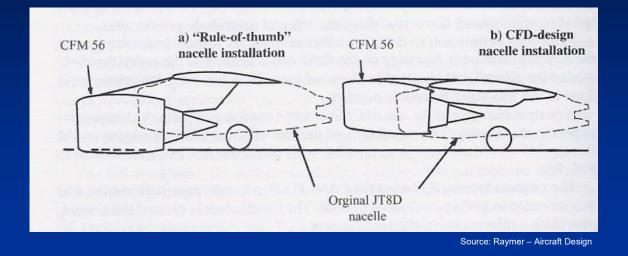
http://farm4.static.flickr.com





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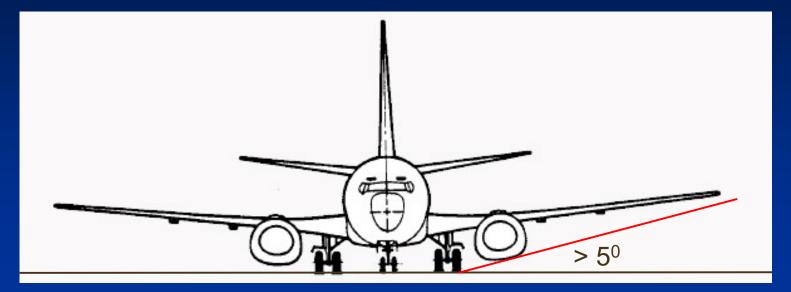
Consider Engine Growth



- Boeing failed to consider increase in bypass ratio
- Lengthening MLG strut would require wing redesign



Lateral Ground Clearance



Source: flightlineaviationmedia.com



Potential Ground Strike

 Sufficient dihedral and MLG strut length to minimize probability of outboard engine ground strike



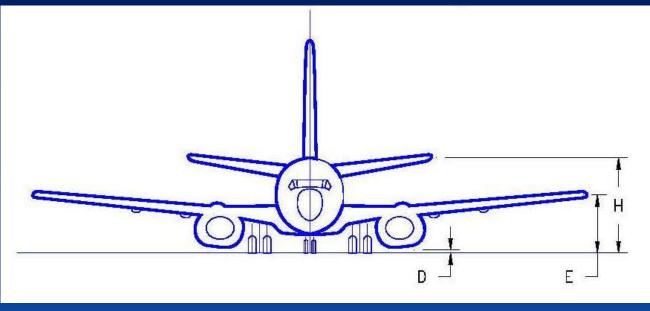
KE A380 at NRT



B.737 Nacelle Ground Clearance

Model	D _{max} [ft-in]	D _{min} [ft-in]
-600	2-0	1-6
-700	2-0	1-6
-800	2-1	1-7
-900	2-1	1-7

D_{max} @ OEW D_{min} @ MTW

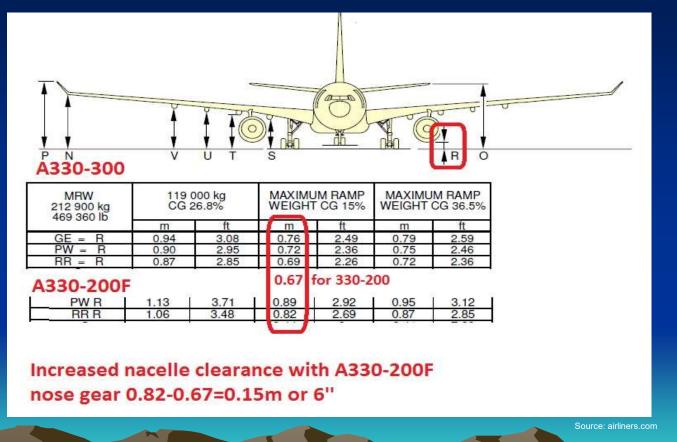


Source: boeing.com

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Consulting 73

A330 Nacelle Ground Clearance



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Engines Mounted on Top of Wing

• Advantages

- Wing root bending relief
- Short landing gear and airstairs
- Protection from FOD
- Fan noise reduction on ground
- Disadvantages
 - Reduced length of t.e. for flaps
 - Inlet in high-speed flow



VFW-Fokker 614



HondaJet



Engines Mounted on Top of Wing

- Lockheed Martin studies for AFRL
 - Mcruise = 0.82
 - 5% increase in ML/D compared with underwing





Hybrid Wing Body

 4%-scale model in National Transonic Facility at NASA Langley



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Hybrid Wing Body

- Lockheed Martin studies started in 2009
- Carries outsized cargo lifted by C-5
- Burns 70% less fuel than C-17
- Over-wing nacelles permit veryhigh-BPR engines





Hybrid Wing Body

- Multi-role tanker/transport
- 15% more efficient than Boeing KC-46A





Special Purpose Applications

- Beriev Be-200
- Martin Seamaster
 - Keeps excessive spray from entering inlet







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Supersonic Trijet

Advantages

- More space for MLG
- Wing spar can project into fuselage

Disadvantages

- At high subsonic speeds (for transcon ops), inlet is close to upper surface shock
- Inlet is in high velocity (low-pressure) area



Source: Aviation Week 2014/09/29



Engines Mounted on Top and Bottom of Wing

• Advantages

- Reduced yawing moments after engine unstart
- Noise shielding of upper jet by lower jet
- Engines mounted on single structural rail
- Disadvantages
 - Different design for upper and lower inlets
 - Higher inlet losses on upper inlet
 - More difficult access to upper engine nacelle

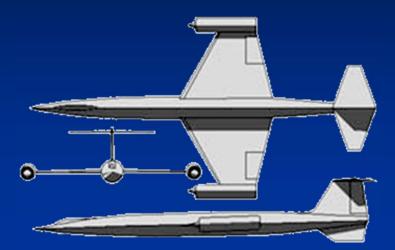


Lockheed Supersonic Cruise Vehicle (SCV) circa 1976



Nacelles On Wingtips

- Design for hydrogen-powered reconnaissance
- Loss of control if OEI at low speed

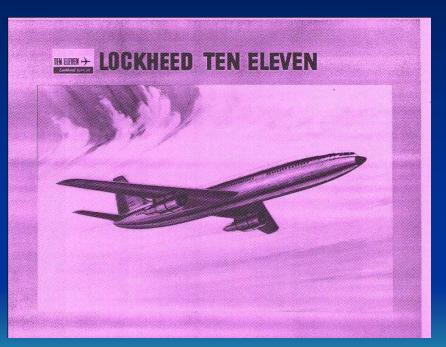


Lockheed CL400



Engines tucked under wing

- D-nacelle inlet located in region of high pressure
- Wing must be made stronger to prevent flutter
- Takes up valuable trailing edge space

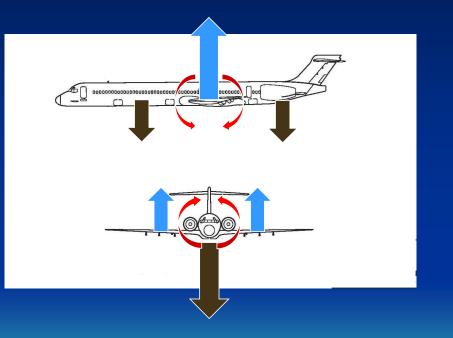




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Fuselage And Wing Root Bending

- Engines mounted on rear fuselage induce additional wing and fuselage bending
- Made worse by
 - Stretched fuselage
 - Heavier engines

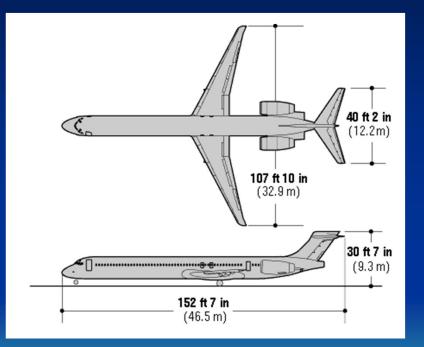




2 or 4 Engines on Rear Fuselage

• Advantages

- Clean wing
- Short landing gear
- Easily accessible cabin
- Quieter cabin (except at extreme rear)
- Easier OEI handling



McDonnell Douglas MD-90

Source: Boeing

ADAC

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2 or 4 Engines on Rear Fuselage

• Disadvantages

- No wing root bending relief
- Increased fuselage bending
- Higher c.g. travel (more trim drag when cabin is full)
- Higher pylon weight
- More difficult engine accessibility
- Shorter moment arm for tail volume
- Requires T-tail
- Increased probability of structural damage from catastrophic engine failure



Vickers VC10 as RAF tanker



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VC10 Nacelle and Pylon Mods.

Before

After



2021-10-09



- Extended fairing between engine nacelles
- Extended pylon trailing edge
- Moved nacelles outboard
- Eliminated inboard thrust reversers



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Single Engine VLJs

- PiperJet Altaire
 - Williams FJ44 turbofan
 - 6-7 pax
 - -2 crew
 - Cancelled in 2011
- Eclipse VLJ
 - Developed by Swift Engineering in 28 weeks
 - Eclipse declared bankruptcy



Source: www.lightjets.ch



Source: www.gizmag.com



Jet-powered Biplane

- Mielec PZL M-15
 - Built in Poland for USSR
 - Cropduster
 - $V_{max} = 108 \text{ kt}$



Source: www.airplane-pictures.net



Fighter engine location

- Reduced skin friction drag
- Permits LO inlet and nozzle
- Less accessible
- Higher probability of collateral damage

Lockheed Martin F22

Lockheed

Martin F35





2021-10-09

Chin inlet for single-engine fighter

- Uniform flow at high α
- Good separation from gun gases
- Line of sight to compressor face
- More difficult to integrate nose landing gear



Source: Richard Seaman



92

Very LO (VLO) Fighter

- Good IR and radar protection for inlet and nozzle
- Large penalties in inlet
 performance
- Not good for high-g operation



Lockheed F117

2021-10-09

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2 Engines Stacked Vertically

- English Electric Lightning
 - 2 R-R Avon a/b turbojets
 - Supercruise capability



Source: www.sas1946.com

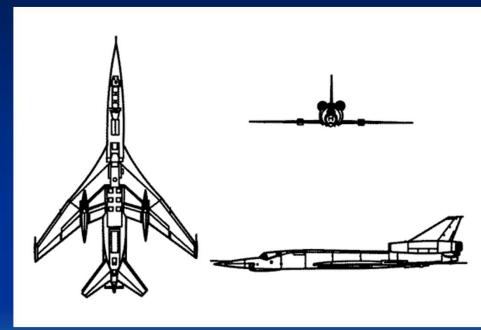


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2 Engines on Vertical Tail

- Tupolev Tu-22
 - First flight 1958
 - 2 X RD-7M-2 turbojets
 - 3 crew
 - Supersonic dash





urce: www.fas.org



95

Ground attack

- Noise shielding at ground
- Wing offers protection to inlet from small-arms fire
- Horizontal and vertical tails offer protection from IR missiles
- Reduced probability of collateral damage from catastrophic engine failure



Fairchild A10 Thunderbolt 2

ADAC

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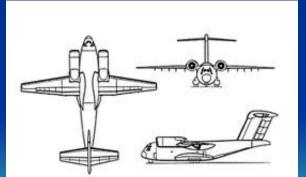
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Upper Surface Blowing

- Boeing YC-14 STOL transport
- Upper Surface Blowing for higher C_{Lmax} on takeoff and landing



www.globalsecurity.com



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3-engine Configuration

- Advantages
 - Nowhere else to put third engine
 - Easier OEI handling
- Disadvantages
 - For L1011 #2 engine, non-uniform flow at fan face
 - For L1011, noisy at rear of cabin
 - For #2 engine, more difficult accessibility



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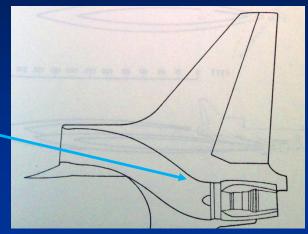
3-engine Configuration

- Disadvantages
 - Heavier tail structure (need ring frames around engine)
 - Greater probability of collateral damage if engine fails catastrophically (as occurred on both DC10 and L1011)
 - Can't easily change engine type (e.g. to an engine with increased mass flow)

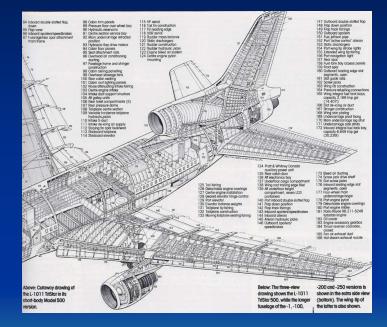


S-Duct on L1011

- Long S-duct results in total pressure losses
- Separated flow occurs on curved section —
 - Non-uniform flow at fan face
 - Thrust loss
 - Increased interior noise
 - Fortunately toilets were at the rear of the cabin



 $\underline{https://blog.tristar500.net/2016/07/number-two-engine-and-s-duct.html}$







Supersonic Transport

- Surmise keep engines close to centerline to reduce engineout yawing moments
- Engine/V-tail interference drag is probably high



Source: Aviation Week

Lockheed Martin 81 pax 4,000 nmi range Mach1.6 low sonic boom SST



3 ¹/₂ Engined Aircraft

- DH.121 Trident Mk 3B
- 3 X R-R Speys
- + RB.162
- Flush inlet door
- Operated only at takeoff
- Fuselage stretch 16 ft



By Piergiuliano Chesi, CC BY-SA 3.0, https://commons.wikimedia.org/w/index.php?curid=15709072



Boundary Layer Ingestion

- Parasitic drag reduced by reenergizing boundary layer
- Blades must operate at lower efficiency because of nonuniform inflow



Source: Aviation Week

EADS Voltair electric-propulsion concept



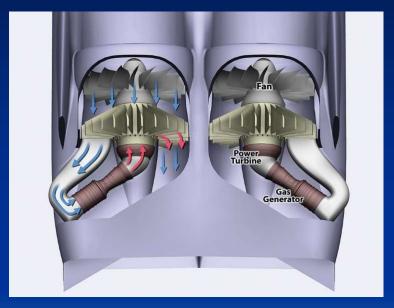
NASA/MIT D8 Double-bubble Fuselage and NFL Wing



Source: Aviation Week



NASA/MIT D8 Double-bubble Fuselage and NFL Wing

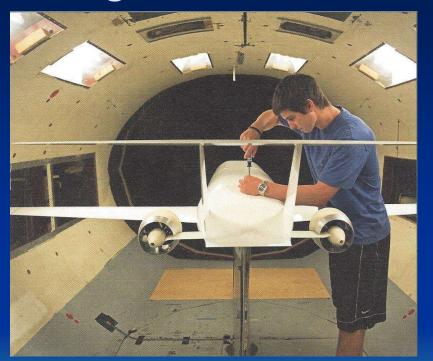


Gas generator reversed (similar to P&W PT6)



nsulting 10

Aft Fuselage Mounted Engines



Source: MIT Aero Astro 2012-13

MIT Double-bubble laminar-flow wing concept



Engines Embedded in Wing Root



- V-bomber triad Vulcan, Valiant, Victor
- First generation of strategic jet bombers
- Contemporaneous with B-47
- British obsession with minimizing wetted area at expense
 of everything else



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Engines Embedded in Wing Root

- Advantages
 - Low wetted surface area
 - Low one-engineinoperative (OEI) yawing moments
 - Shorter duct lengths for environmental control system (ECS)





Engines Embedded in Wing Root

- Disadvantages
 - No wing root bending relief
 - Difficult to access
 - Danger of collateral damage from catastrophic engine failure
 - Difficult to change engine type
 - Tendency of jet exhaust to impinge on fuselage unless jet exhaust is angles outward



BAe Nimrod



LO tactical transport

- Nacelles either below or above wing
- If above
 - Offers inlet and nozzle shielding (as for F117)
 - Degrades aerodynamic and propulsion performance

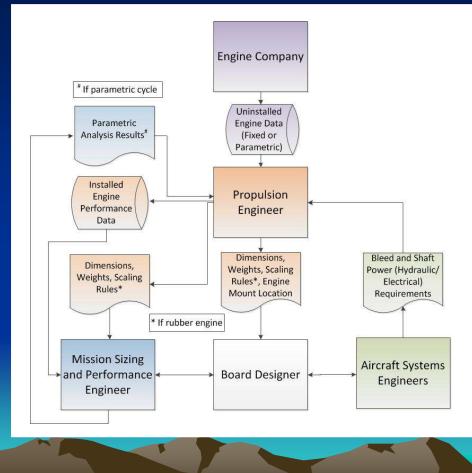


Old Dominion University project





Preliminary Design Coordination



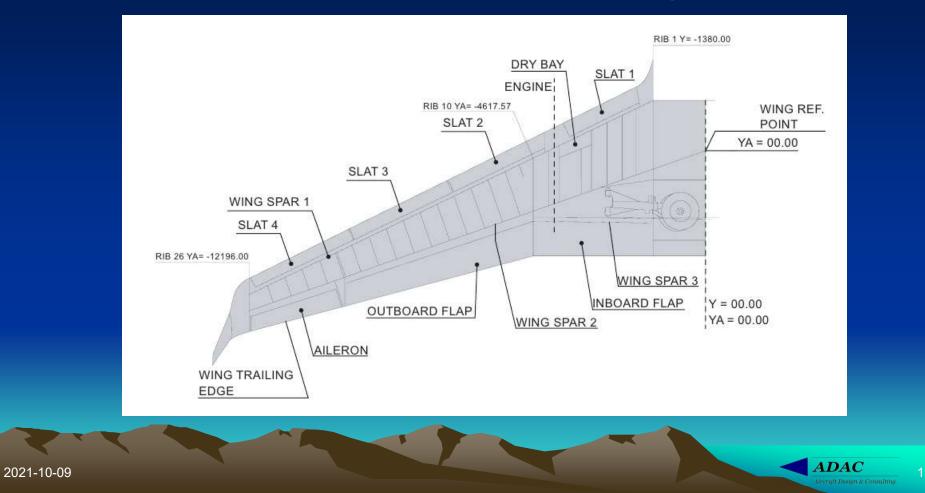
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ADAC Aircraft Design & Consulting

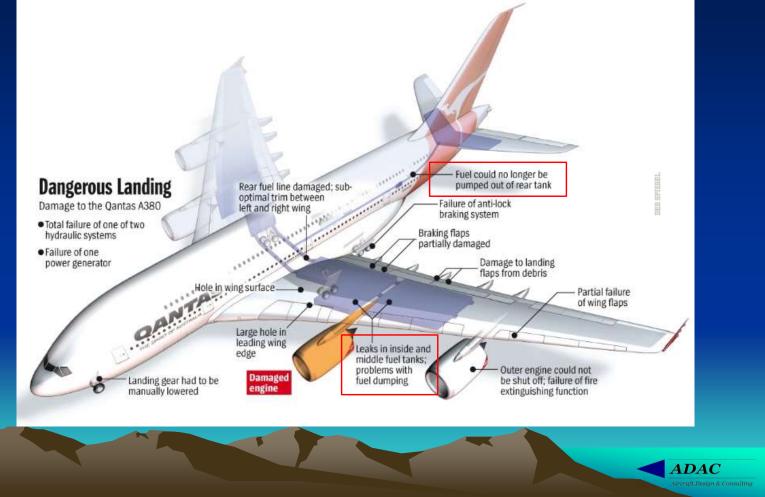
Fuel Systems



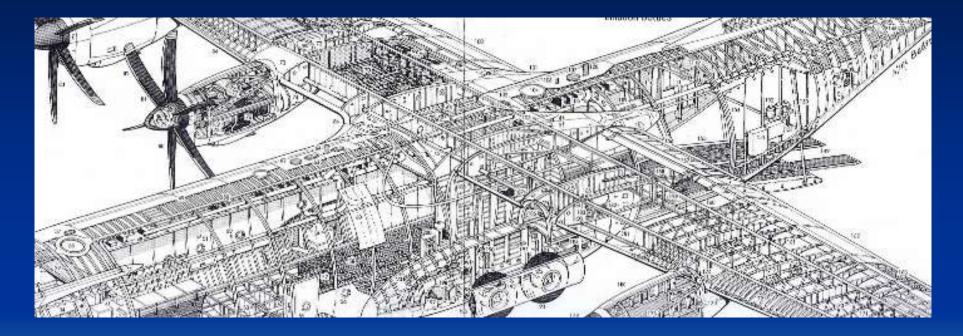
Embraer 170 Wing



A380 Fuel Tanks

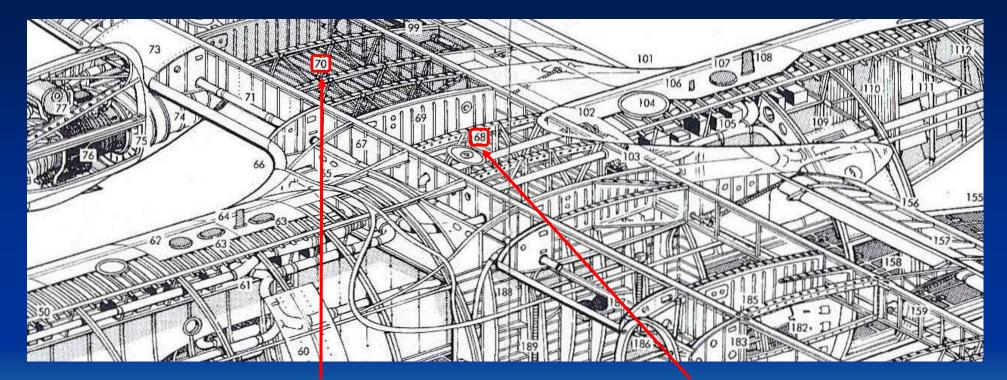


C-130 Wing





C-130 Wing – Location of Bladder Tanks



Integral fuel tank

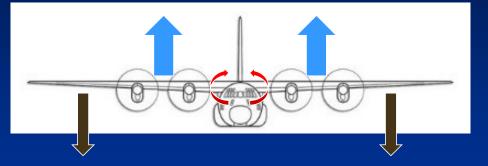
Location of bladder fuel tanks (not shown)



C-130 – Fuel Management

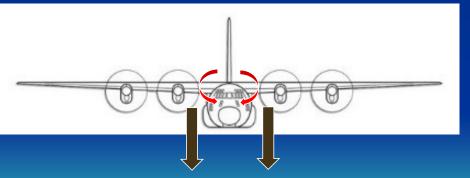
Assault Mission

 Fuel in outboard tanks for high-g aerial maneuvers



Landing

 Fuel in inboard tanks for landing inertia loads



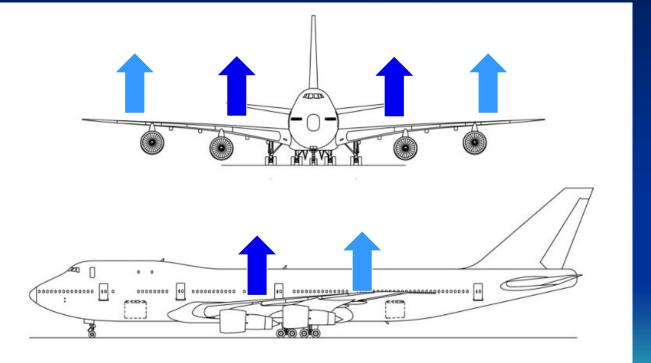
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C.g. Management

Keep fuel outboard for wing load relief

Move fuel inboard to move c.g. forward





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Analytic Estimation of Wing Tank Volume and Fuel Weight

Wing Tank Volume

$$V_t = 0.54 \frac{S^2}{b} \left(\frac{t}{c}\right)_{root} \frac{1 + \lambda \sqrt{\tau} + \lambda^2 \tau}{1 + \lambda^2}$$

where

S = gross wing area

$$b = wing span$$

 $\lambda = taper ratio$

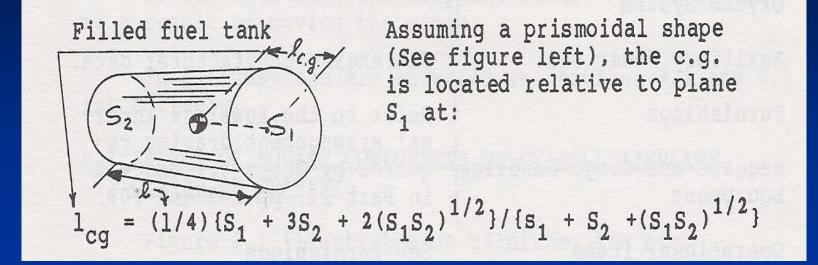
$$\tau = \frac{\left(\frac{t}{c}\right)_{tip}}{\left(\frac{t}{c}\right)_{root}}$$

JP-4 Density

Temp (deg F)	Density (Ib/gal)
0	6.7
59	6.5
100	6.4

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Location of Wing Tank C.G.



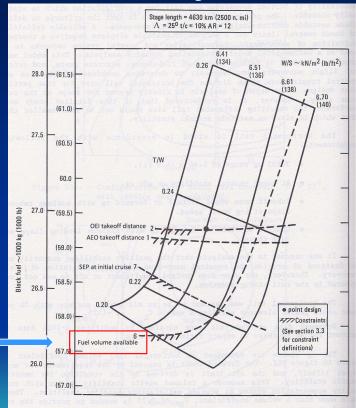


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L1011 Derivative Study

Tank capacity is built into aircraft sizing and performance program

Wing fuel tank volume constraint



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Gear Up Landing



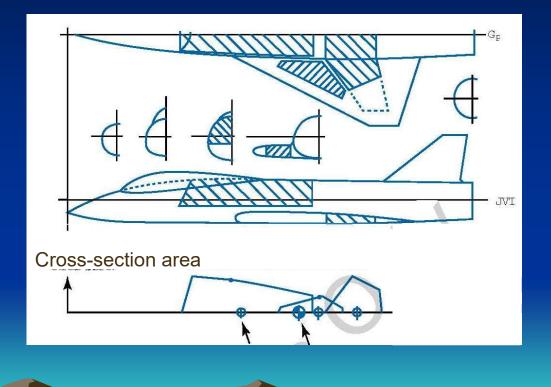
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Fuel tanks must not leak during gear up landing or structural failure, such as engine pylon

Multiple Tanks in Fuselage

- Plot tank cross-section area along x-direction
- Determine centroid of each area
- Ensure fuel c.g. is close to aircraft c.g.



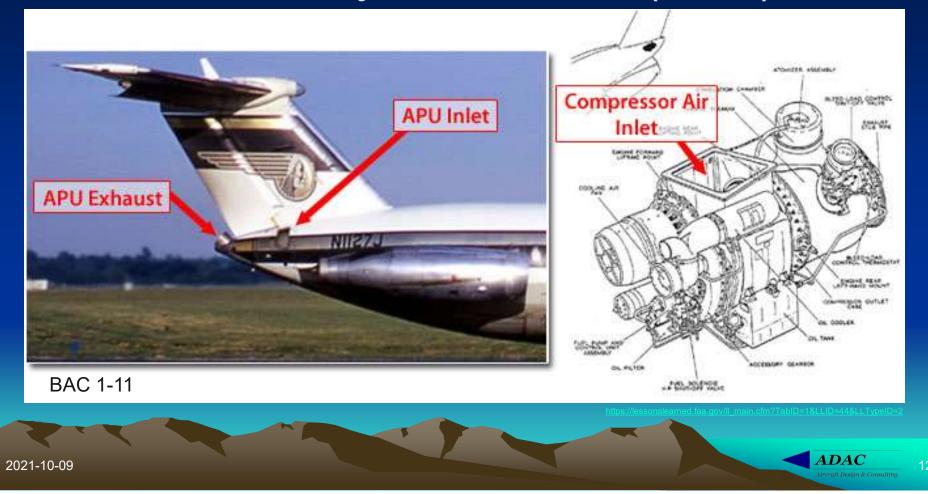
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Chapters 10 and 13 Propulsion and Fuel Systems Integration Secondary Power



Auxiliary Power Unit (APU)



Auxiliary Power Unit (APU)



https://aviationweek.com/awin/boeing-tackles-787-apu-overheating-issue

787 uses P&W AP S5000 APU



Source: Simon Chandler

APU inlet

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Ram Air Turbine (RAT)



A-380 RAT

- Deploys automatically if all engines fail
- Provides emergency electrical power and hydraulic pressure



RAT on F-105 fighter-bomber

ADAC

https://lessonslearned.faa.gov/ll_main.cfm?TabID=1&LLID=44&LLTvpeID=2

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Ram Air Turbine (RAT)





https://aip.scitation.org/doi/abs/10.1063/1.4981189?journalCode=apc

Deployed RAT on 787

https://lessonslearned.faa.gov/ll main.cfm?TabID=1&LLID=44&LLTypeID=2



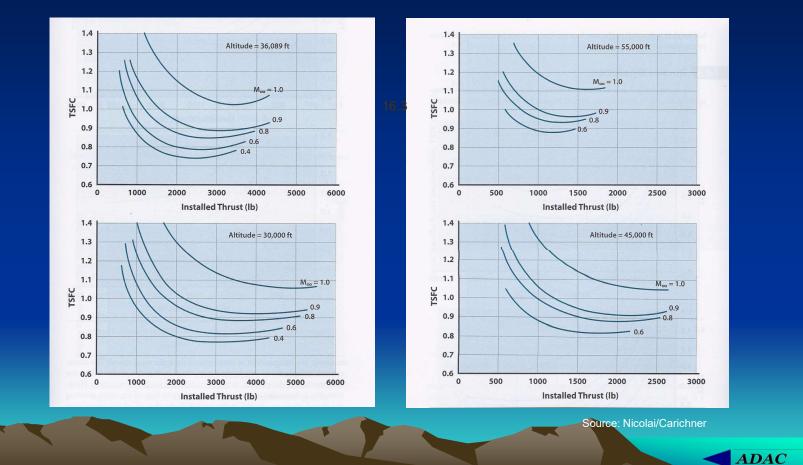
RAT retraction

16.3

Propulsion Data Formats



F-100 Partial Power Data

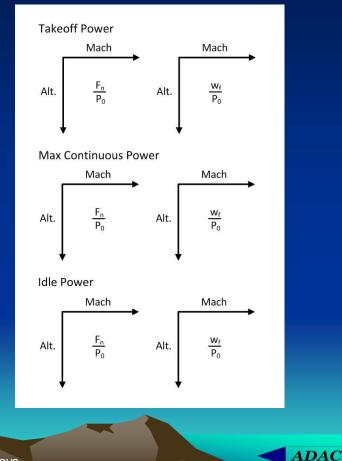


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Typical Engine Deck Format

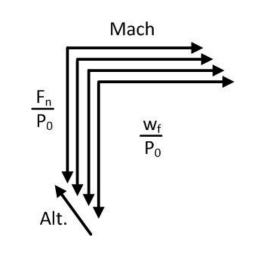
- Defined power tables
- Takeoff power is limited by duration (e.g., 1 minute)
- Other sets of tables may be offered (e.g., 15 minute duration)



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Typical Engine Deck Format

- Part power tables
- Used at cruise





Propulsion and Fuel Systems Integration The End

